

CD[®] Couplings



CD® Couplings for the Most Challenging Motion Applications

- For today's most demanding servo motor and motion control applications. CD Couplings are **precise**, **robust**, and **available** in sizes and models for every application
- Zero Backlash for use in precision applications
- High torsional stiffness and high dynamic load capacity ensure reliable machine operation
- **Precise** positioning under **high speed** reversing loads without fatigue for reliable 24/7 operation
- Unique patented Composite Disc design provides **high misalignment capacity** and **long operational life**
- Clamp style hub designs provide a superior method of shaft attachment
- Eco-Friendly, adapted to RoHS Directive with no banned substances



Seven Hub Styles Available



CD Couplings allow you to transmit high torque in a small envelope. They are ideal for cyclic applications where speed and repeatable accuracy are critical to keep 24/7 systems going.

CD Couplings withstand the punishment and stress of a servo motor. In comparison, other couplings may have high torsional stiffness specifications; however, they can be too brittle to withstand the punishment of high speed reversing applications and shaft misalignments.

Standard and Custom CD Couplings are available for every application. Do you need higher misalignment and greater torque capacity in your coupling? Need more flexibility and torsional stiffness? Need a very large bore diameter coupling? Or a long floating shaft coupling? Zero-Max CD Couplings are available in a full range of styles, models and sizes to meet those needs. Zero-Max will design and build a custom CD Coupling to handle your unique application. *See Page 19.*

Composite Disc (CD) Advantages:



- Available in single disc, double disc, floating shaft, and custom models
- Single and double disc models available in steel or aluminum clamp style hubs
- Operating temperature range is -70° to +250°F (-57° to + 121°C)
- Composite Discs are resistant to many chemicals
- Hubs are machined to a high level of concentricity for smooth and quiet operation

- Steel, Aluminum, Stainless Steel, and Plated construction options
- Maintenance free
- Ideal for high precision applications including packaging machines, pick and place systems, printing machinery, machine tools, and most systems using servo motors
- RoHS compliant manufactured of RoHS compliant materials and contains no banned substances

The Single Flex Composite Disc Coupling is an excellent choice for zero backlash applications. The unique design delivers two features that are not often found in a precision coupling. High torsional stiffness and high durability!

The compact size and clamping system allow this coupling to fit into many applications. This design is also capable of being used in very high speed applications with slight modifications.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Smooth Operation at High Speeds
- Misalignment Capacity
- Compact



Available with or without keyway on clamp style hubs

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	Continuous	Poak		Maximu	m Speed	Mis	alignment	s	AI	lub	BI	Hub	Clam	p Hub	QD Hubs
	Rated Torque	Rated Torque	Torsional Stiffness	A & B Hub	Clamp Style Hub	Angular	Parallel	Axial	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight w/ Bushing
	in-lbs (Nm)	in-Ibs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	lb-in ² (kg-cm ²)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)
6A18 6A18C	180 (20)	360 (40)	1,800 (11,650)	14,000	12,000	3	0.004 (0.10)	0.030 (0.8)	0.43 (0.2)	0.16 (0.47)	-	-	0.82 (0.37)	0.35 (1.02)	-
6A22 6A22C	270 (30)	540 (60)	2,680 (17,352)	12,000	11,000	3	0.006 (0.15)	0.036 (0.9)	0.88 (0.4)	0.49 (1.45)	0.96 (0.44)	0.66 (1.92)	1.57 (0.71)	1.08 (3.16)	-
6A26 6A26C	475 (53)	950 (106)	3,100 (20,100)	10,500	9,500	3	0.008 (0.20)	0.043 (1.1)	1.37 (0.62)	0.93 (2.72)	1.37 (0.62)	1.21 (3.54)	1.83 (0.83)	1.57 (4.58)	-
6A30 6A30C	800 (90)	1,600 (180)	6,638 (42,976)	9,000	8,000	3	0.010 (0.3)	0.050 (1.3)	2.0 (0.9)	1.88 (5.50)	2.5 (1.1)	2.84 (8.30)	3.51 (1.59)	4.07 (11.9)	-
6A37 6A37C 6A37QD	1,600 (181)	3,200 (362)	10,374 (67,167)	7,400	6,700	3	0.013 (0.3)	0.070 (1.8)	3.6 (1.6)	5.57 (16.3)	4.2 (1.9)	7.86 (23.0)	6.00 (2.72)	11.7 (34.2)	3.7 (1.7)
6A45 6A45C 6A45QD	2,500 (282)	5,000 (564)	19,138 (123,909)	6,100	5,600	3	0.015 (0.4)	0.090 (2.3)	6.4 (2.9)	14.6 (42.7)	7.2 (3.3)	20.0 (58.5)	10.58 (4.80)	21.2 (62.0)	6.8 (3.1)
6A52 6A52C 6A52QD	3,560 (402)	7,120 (804)	26,049 (168,656)	5,200	4,800	3	0.018 (0.5)	0.110 (2.8)	10.5 (4.8)	32.4 (94.8)	11.4 (5.2)	43.2 (126)	14.65 (6.64)	53.0 (155)	11.7 (5.3)
6A60 6A60C 6A60QD	6,350 (718)	12,700 (1,436)	41,485 (268,595)	4,600	4,400	3	0.020 (0.5)	0.130 (3.3)	15.3 (7.0)	61.3 (179)	18.4 (8.4)	90.6 (265)	23.2 (10.5)	116 (340)	15.8 (7.2)
6A67 6A67C 6A67QD	10,300 (1,164)	20,600 (2,328)	61,948 (401,084)	4,300	4,100	3	0.022 (0.6)	0.150 (3.8)	22.0 (10.0)	111 (325)	26.5 (12.0)	163 (477)	35.0 (15.9)	205 (600)	20.5 (9.3)
6A77 6A77QD	15,600 (1,763)	31,200 (3,526)	94,107 (609,303)	3,900	-	3	0.025 (0.6)	0.160 (4.6)	31.3 (14.2)	209 (612)	38.5 (17.5)	318 (931)	-	-	29.5 (13.4)
6A90	25,000 (2,825)	50,000 (5,650)	160,653 (1,040,162)	3,600	-	3	0.030 (0.8)	0.180 (4.6)	49.9 (22.7)	461 (1,349)	62.6 (28.5)	722 (2,113)	-	-	-
6A105	34,900 (3,944)	69,800 (7,888)	244,204 (1,581,120)	3,300	-	3	0.035 (0.9)	0.210 (5.3)	81.5 (37.0)	1,046 (3,061)	98.3 (44.7)	1,572 (4,600)	-	-	-
6A120	47,200 (5,333)	94,400 (10,666)	328,095 (2,124,275)	3,000	-	3	0.040 (1.0)	0.250 (6.4)	124.0 (56.4)	2,054 (6,011)	141.0 (64.1)	3,100 (9,070)	-	-	-

Performance Information

• Consult factory for speeds higher than those listed and balancing requirements, if necessary.

• Consult factory for higher torque and higher torsional stiffness couplings.

////////////ZERO-MAX®

Clamp Style Hub



Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft/hub bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for further detail if your application is of high torque/small keyless shaft variety.

QD Style Hub

Dimensional Information

		_		_	Max	Bore	_		
	Α	В	С	D	E w/kwar	w/o	F	н	L
	Inch	Inch	Inch	Inch	Inch	kwy Inch	Inch	Inch	Inch
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
6A18C	1.85	0.81	0.28	0.472	0.625	0.813	1.77	0.79	1.88
	(47.0)	(20.6)	(7.1)	(12)	(16)	(21)	(45)	(20.1)	(47.8)
6A22C	2.25	1.00	0.31	0.551	0.750	0.938	2.21	0.98	2.31
	(57.2)	(25.4)	(7.9)	(14)	(20)	(25)	(56)	(24.9)	(58.7)
6A26C	2.60	1.06	0.31	0.551	1.000	1.188	2.36	1.00	2.43
	(66.0)	(26.9)	(7.9)	(14)	(24)	(30)	(60)	(25.4)	(61.7)
6A30C	3.00	1.25	0.46	0.709	1.125	1.375	2.92	1.21	2.96
	(76.2)	(31.8)	(11.7)	(18)	(30)	(35)	(74)	(31)	(75.2)
6A37C	3.75	1.44	0.52	0.748	1.500	1.875	3.71	1.51	3.40
	(95.3)	(36.6)	(13.2)	(19)	(40)	(48)	(94)	(38)	(86.4)
6A45C	4.50	1.69	0.58	0.866	1.750	2.250	4.29	1.81	3.96
	(114.3)	(42.9)	(14.7)	(22)	(45)	(55)	(109)	(46)	(100.6)
6A52C	5.25	1.94	0.65	0.984	2.250	2.625	4.92	2.11	4.52
	(133.4)	(49.3)	(16.5)	(25)	(60)	(65)	(125)	(54)	(114.8)
6A60C	6.00	2.44	0.77	1.339	2.625	3.000	5.71	2.42	5.64
	(152.4)	(62.0)	(19.6)	(34)	(70)	(75)	(145)	(61)	(143.3)
6A67C	6.75	2.75	0.86	1.339	2.875	3.500	6.50	2.72	6.36
	(171.5)	(69.9)	(21.8)	(34)	(80)	(90)	(165)	(69)	(161.5)

Set Screw Hub





A Hub

Flex Disc











QD Style Hub

4.75 1.54 (121) (39.0)

4.250

(110)

6.000

(152)

12.00

(305)

disc pack from the hubs.

bushing torque value.

6A120

Set Screw Hub



QD Style Hub



QD Only

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4.83 11.04 1.48 (123) (280) (37.6)

10.00

(254)

7.34

(186)

*"X" dimension is the minimum bolt travel required beyond the hub to disassemble the

**QD Bushings not included with coupling. Customer supplied. Customer must verify

LB т QD**

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Set Screw Hub

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LB

	(51.2)	(20.0)	1
6A26	2.59 (66)	1.06 (27.0)	(
6A30	3.00 (76.2)	1.25 (31.8)	((
6A37 6A37QD	3.75 (95.3)	1.44 (36.5)	((
6A45 6A45QD	4.50 (114)	1.69 (42.9)	((
6A52 6A52QD	5.25 (133)	1.94 (49.2)	(

	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Bushing
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	Type
6A18	1.85 (47.0)	0.625 (15.9)	0.276 (7.0)	0.625 (16)	-	1.13 (28.6)	-	0.79 (20.1)	1.53 (38.8)	0.0 (0)	-	-	-
6A22	2.25 (57.2)	0.94 (23.8)	0.31 (7.8)	0.625 (16)	1.000 (26)	1.22 (31)	1.88 (47.6)	0.98 (24.9)	2.18 (55.4)	0.51 (13)	-	-	-
6A26	2.59 (66)	1.06 (27.0)	0.31 (7.8)	0.750 (19)	1.250 (32)	1.50 (38.2)	2.16 (54.8)	1.00 (25.4)	2.43 (61.7)	0.39 (9.9)	-	-	-
6A30	3.00 (76.2)	1.25 (31.8)	0.46 (11.7)	1.000 (25)	1.375 (35)	1.71 (43)	2.50 (64)	1.21 (31)	2.96 (75)	0.39 (9.9)	-	-	-
6A37	3.75	1.44	0.52	1.250	1.813	2.19	3.13	1.51	3.40	0.68)	1.78	0.63	JA**
6A37QD	(95.3)	(36.5)	(13.3)	(32)	(46)	(56)	(79)	(38)	(86)	(17.3)	(45.2)	(16)	
6A45	4.50	1.69	0.58	1.625	2.250	2.69	3.75	1.81	3.96	0.91	2.34	0.88	SH**
6A45QD	(114)	(42.9)	(14.8)	(42)	(60)	(68)	(95)	(46)	(101)	(23.1)	(59.5)	(22.4)	
6A52	5.25	1.94	0.65	1.875	2.625	3.31	4.38	2.11	4.52	0.73	3.41	1.38	SD**
6A52QD	(133)	(49.2)	(16.4)	(45)	(66)	(84)	(111)	(54)	(115)	(18.5)	(87)	(35.1)	
6A60	6.00	2.44	0.77	2.250	3.000	3.67	5.00	2.42	5.64	0.69	3.53	1.38	SD**
6A60QD	(152)	(61.9)	(19.5)	(60)	(76)	(93)	(127)	(61)	(143)	(17.5)	(90)	(35.1)	
6A67	6.75	2.75	0.86	2.625	3.375	4.29	5.63	2.72	6.36	0.41	3.62	1.38	SK**
6A67QD	(172)	(69.9)	(21.8)	(65)	(85)	(109)	(143)	(69)	(162)	(10.4)	(92)	(35.1)	
6A77	7.75	3.13	1.01	2.875	3.875	4.61	6.46	3.13	7.26	0.89	4.01	1.50	SF**
6A77QD	(197)	(79.4)	(25.7)	(75)	(100)	(117)	(164)	(79)	(185)	(22.6)	(102)	(38.1)	
6A90	9.00 (229)	3.75 (95.3)	1.13 (28.8)	3.000 (75)	4.500 (120)	5.38 (137)	7.50 (191)	3.62 (92)	8.63 (219)	1.39) (35.3)	-	-	-
6A105	10.50 (267)	4.25 (108)	1.45 (36.8)	3.750 (95)	5.125 (130)	6.11 (155)	8.75 (222)	4.23 (107)	9.95 (253)	1.92 (48.8)	-	-	_

Dimensional Information

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A Hub B Hub

Gb н

Max Bore

Eb

B Hub

Max Bore

Ea

A Hub

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The A1C Aluminum hub version of our Single Flex Composite Disc Coupling features low weight and inertia, making it an excellent choice for servo motor applications. The unique hub design delivers flexibility making it a great fit for applications requiring high precision, high performance, and durability.

The integrated clamping hub design of the A1C Hub style allows for a wider range of shaft bores and higher shaft clamping forces while maintaining precise, high-performance specifications and a compact size to fit into many applications.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Smooth Operation at High Speeds
- Maintenance-Free
- Misalignment Capacity
- Compact



Available with or without keyway on clamp style hubs



Note: Typical keyway placement

	Continuous	Peak	Torsional	Maximum	Mis	alignment	s	Unit W	eight at	Iner	tia at
	Torque	Torque	Stiffness	Speed	Angular	Parallel	Axial	Max Bore	Min Bore	Max Bore	Min Bore
	in-Ibs (Nm)	in-lbs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	Lb (kg)	lb-in ² (kg-cm ²)	lb-in² (kg-cm²)
6A18-A1C	180 (20)	360 (40)	1,800 (11,650)	15,000	2	0.004 (0.10)	0.03 (0.8)	0.44 (0.20)	0.57 (0.26)	0.30 (0.88)	0.32 (0.95)
6A22-A1C	270 (30)	540 (60)	2,680 (17,352)	13,500	2	0.006 (0.15)	0.036 (0.9)	0.73 (0.33)	0.90 (0.41)	0.65 (1.9)	0.72 (2.1)
6A26-A1C	475 (53)	950 (106)	3,100 (20,100)	11,500	2	0.008 (0.20)	0.043 (1.1)	1.01 (0.46)	1.32 (0.60)	1.20 (3.5)	1.26 (3.7)
6A30-A1C	800 (90)	1,600 (180)	6,638 (42,976)	9,500	2	0.010 (0.25)	0.050 (1.3)	1.68 (0.76)	2.07 (0.94)	2.67 (7.8)	2.80 (8.2)
6A37-A1C	1,600 (181)	3,200 (362)	10,374 (67,167)	8,000	2	0.013 (0.33)	0.070 (1.8)	3.51 (1.59)	4.50 (2.04)	8.65 (25.3)	9.26 (27.1)
6A45-A1C	2,500 (282)	5,000 (564)	19,138 (123,909)	6,700	2	0.015 (0.38)	0.090 (2.3)	6.61 (3.00)	8.60 (3.90)	24.5 (71.6)	26.4 (77.1)

Performance Information

• Consult factory for speeds higher than those listed and balancing requirements, if necessary.

• Consult factory if higher torque and higher torsional stiffness couplings are required.

A1C Single Flex Aluminum







Dimensional Information

	А	в	с	E B Min	ore Max	G	н	L	R	D
	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	
6A18-A1C	2.09 (53)	0.89 (22.5)	0.22 (5.49)	0.375 (8)	1.000 (26)	0.29 (7.2)	0.79 (20.1)	1.99 (50.5)	0.71 (18.0)	M6
6A22-A1C	2.44 (62)	1.02 (26)	0.23 (5.74)	0.500 (12)	1.188 (31)	0.29 (7.2)	0.98 (24.9)	2.27 (57.7)	0.87 (22.0)	M6
6A26-A1C	2.74 (69.5)	1.16 (29.5)	0.25 (6.25)	0.563 (14)	1.375 (35)	0.36 (9.1)	1.00 (25.4)	2.57 (65.2)	0.95 (24.0)	M8
6A30-A1C	3.23 (82)	1.28 (32.5)	0.38 (9.65)	0.688 (16)	1.500 (40)	0.39 (10.0)	1.21 (31)	2.94 (74.7)	1.09 (27.8)	M10
6A37-A1C	3.98 (101)	1.81 (46)	0.44 (11.23)	0.750 (18)	2.000 (51)	0.50 (12.7)	1.51 (38)	4.06 (103.2)	1.42 (36.0)	M12
6A45-A1C	4.84 (123)	2.36 (60)	0.50 (12.75)	1.000 (24)	2.500 (65)	0.67 (16.9)	1.81 (46)	5.23 (132.8)	1.71 (43.5)	M16



Bore Size (Inch)

Model	3/8"	7/16"	1/2"	9/16"	5/8"	11/16"	3/4"	13/16"	7/8	" 15	6/16"	1"	1-1	/16"	1-1/8"	1-3/16'	1-1/4"	1-5/16"	1-3/8"	1-7/16"
6A18-A1C	•	•	•	•	•	٠	•	•	•		•	٠								
6A22-A1C			•	•	•	٠	•	•	•		•	٠			٠	•				
6A26-A1C				•	•	٠	•	•	•		•	٠			٠	•	•	•	•	
6A30-A1C						٠	•	•	•		•	٠		•	٠	•	•	•	•	•
6A37-A1C							•	•	•		•	٠		•	•	•	•	•	•	•
6A45-A1C												٠			•	•	•	•	•	•
					-	_		· .											· · · · · · · · · · · · · · · · · · ·	·
Model	1-1/2"	1-9/16"	1-5/8"	1-11/16	" 1-3/4'	1-13/1	16" 1-7/	/8" 1-1	5/16"	2"	2-1	/16"	2-1/8"	2-	3/16"	2-1/4"	2-5/16"	2-3/8"	2-7/16"	2-1/2"
6A18-A1C																				
6A22-A1C																				
6A26-A1C																				
6A30-A1C	•																			
6A37-A1C	•	•	•	•	•	•			•	٠										
6A45-A1C	•	•	•	•	•	•		, ,	•	•		•	٠		•	•	•	•	٠	•

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Model	8	9	10	11	12	13	14	15	16	17	18	19	20	22	24	25	26	28	30	32	35	38	40	42	45	48	50	52	55	58	60	62	65
6A18-A1C	٠	٠	٠	٠	•	•	٠	٠	٠	•	٠	٠	٠	٠	•	٠	٠																
6A22-A1C					•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•														
6A26-A1C							•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•												
6A30-A1C									•	•	•	•	٠	•	•	•	•	•	•	•	•	•	•										
6A37-A1C											•	٠	٠	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•						
6A45-A1C															•	•	•	•	•	•	•	•	•	•	•	•	•	٠	٠	•	•	•	•

Bore Size (Metric)

•: The coupling will transmit full peak torque on a shaft without a keyway. Please contact the factory for additional bores.

CD® Couplings Single Flex Aluminum

The AC Aluminum hub version of our standard Single Flex Composite Disc Coupling features low weight and inertia, making it an excellent choice for servo motor applications. The unique design delivers two features that are not often found in a precision coupling. High torsional stiffness and high durability!

The compact size, low inertia, and clamping system enable this coupling to fit into many applications.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Smooth Operation at High Speeds
- Misalignment Capacity
- Compact
 - Consult factory for speeds higher than those listed and balancing requirements, if necessary.
 - Consult factory for higher torque and higher torsional stiffness couplings.



Available with or without keyway on clamp style hubs

Performance Information

	Continuouo	Dook		Maximum	Mis	alignment	s		Clam	p Hub	
	Rated	Rated	Torsional Stiffness	Clamp	Angular	Parallel	Axial	Unit V	Veight	Unit I	nertia
	Torque	Torque		Hub				at Max Bore	at 1/2 Max Bore	at Max Bore	at 1/2 Max Bore
	in-lbs (Nm)	in-lbs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	Lb (kg)	lb-in² (kg-cm²)	lb-in² (kg-cm²)
6A18-AC	180 (20)	360 (40)	1,800 (11,650)	15,000	3	0.004 (0.10)	0.030 (0.8)	0.32 (0.15)	0.31 (0.14)	0.15 (0.43)	0.13 (0.37)
6A22-AC	270 (30)	540 (60)	2,680 (17,352)	13,500	3	0.006 (0.15)	0.036 (0.9)	0.67 (0.30)	0.51 (0.23)	0.50 (1.45)	0.31 (0.90)
6A26-AC	475 (53)	950 (106)	3,100 (20,100)	11,500	3	0.008 (0.20)	0.043 (1.0)	0.77 (0.35)	0.66 (0.30)	0.68 (1.98)	0.45 (1.32)
6A30-AC	800 (90)	1,600 (180)	6,638 (42,976)	9,500	3	0.010 (0.3)	0.050 (1.3)	1.46 (0.66)	1.03 (0.47)	1.78 (5.21)	1.04 (3.04)
6A37-AC	1,600 (181)	3,200 (362)	10,374 (67,167)	8,000	3	0.013 (0.3)	0.070 (1.8)	2.58 (1.17)	1.74 (0.79)	5.17 (15.1)	2.82 (8.26)
6A45-AC	2,500 (282)	5,000 (564)	19,138 (123,909)	6,700	3	0.015 (0.4)	0.090 (2.3)	4.50 (2.04)	3.23 (1.46)	10.0 (29.3)	7.26 (21.2)
6A52-AC	3,560 (402)	7,120 (804)	26,049 (168,656)	5,800	3	0.018 (0.5)	0.110 (2.8)	6.07 (2.75)	5.01 (2.27)	18.9 (55.2)	14.8 (43.4)
6A60-AC	6,350 (718)	12,700 (1,436)	41,485 (268,595)	5,200	3	0.020 (0.5)	0.130 (3.3)	9.74 (4.42)	7.64 (3.46)	40.3 (118)	28.3 (82.7)

Clamp Style Hub





Dimensional Information

					Max	x Bore			
	Α	в	С	D		E	F	н	L
					w/kwy	w/o kwy			
	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
6A18-AC	1.85	0.81	0.28	0.472	0.625	0.813	1.77	0.79	1.88
	(47.0)	(20.6)	(7.1)	(12)	(16)	(21)	(45)	(20.1)	(47.8)
6A22-AC	2.25	1.00	0.31	0.551	0.750	0.938	2.21	0.98	2.31
	(57.2)	(25.4)	(7.9)	(14)	(20)	(25)	(56)	(24.9)	(58.7)
6A26-AC	2.60	1.06	0.31	0.551	1.000	1.188	2.36	1.00	2.43
	(66.0)	(26.9)	(7.9)	(14)	(24)	(30)	(60)	(25.4)	(61.7)
6A30-AC	3.00	1.25	0.46	0.709	1.125	1.375	2.92	1.21	2.96
	(76.2)	(31.8)	(11.7)	(18)	(30)	(35)	(74)	(31)	(75.2)
6A37-AC	3.75	1.44	0.52	0.748	1.500	1.875	3.71	1.51	3.40
	(95.3)	(36.6)	(13.2)	(19)	(40)	(48)	(94)	(38)	(86.4)
6A45-AC	4.50	1.69	0.58	0.866	1.750	2.250	4.29	1.81	3.96
	(114.3)	(42.9)	(14.7)	(22)	(45)	(55)	(109)	(46)	(100.6)
6A52-AC	5.25	1.94	0.65	0.984	2.250	2.625	4.92	2.11	4.52
	(133.4)	(49.3)	(16.5)	(25)	(60)	(65)	(125)	(54)	(114.8)
6A60-AC	6.00	2.44	0.77	1.339	2.625	3.000	5.71	2.42	5.64
	(152.4)	(62.0)	(19.6)	(34)	(70)	(75)	(145)	(61)	(143.3)

Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft/hub bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for further detail if your application is of high torque/small shaft variety. The A1C Aluminum Hub Style can also be considered in these applications.

The Single Flex Composite Disc Stainless Steel coupling is an excellent choice for zero backlash applications that require stainless steel. The hubs and hardware are made from 300 Series stainless steel and the Composite Disc material is highly resistant to many harsh chemicals.

If your needs require a size of coupling that is not shown below, please contact Zero-Max.



- Consult factory for speeds higher than those listed and balancing requirements, if necessary.
- Consult factory for higher torque and higher torsional stiffness couplings.

	Continuous	Peak	T	Maximu	m Speed	Mis	alignment	s	AH	lub	Clam	p Hub
	Rated Torque	Rated Torque	Torsional Stiffness	A & B Hub	Clamp Style Hub	Angular	Parallel	Axial	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight at Max Bore	Unit Inertia at Max Bore
	in-lbs (Nm)	in-Ibs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in ² (kg-cm ²)
6A30-SS 6A30C-SS	800 (90)	1,600 (181)	6,638 (42,976)	9,000	8,000	3	0.010 (0.3)	0.050 (1.3)	2.0 (0.9)	1.88 (5.50)	2.88 (1.31)	3.11 (9.11)
6A37-SS 6A37C-SS	1,600 (181)	3,200 (362)	10,374 (67,167)	7,400	6,700	3	0.013 (0.3)	0.070 (1.8)	3.6 (1.6)	5.57 (16.3)	6.04 (2.74)	9.62 (28.1)
6A45-SS 6A45C-SS	2,500 (282)	5,000 (564)	19,138 (123,909)	6,100	5,600	3	0.015 (0.4)	0.090 (2.3)	6.4 (2.9)	14.6 (42.7)	7.65 (3.47)	18.0 (52.6)
6A52-SS 6A52C-SS	3,560 (402)	7,120 (804)	26,049 (168,656)	5,200	4,800	3	0.018 (0.5)	0.110 (2.8)	10.5 (4.8)	32.4 (94.8)	11.93 (5.41)	38.9 (114)

Performance Information

Clamp Style Hub





Dimensional Information

	A	в	с	D	Max	Bore E	F	н	L
	<u> </u>				w/kwy	w/o kwy			
	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
6A30C-SS	3.00	1.25	0.46	0.69	1.125	1.375	2.63	1.21	2.96
	(76.2)	(31.8)	(11.7)	(17.5)	(28)	(35)	(66.8)	(31)	(75.2)
6A37C-SS	3.75	1.44	0.52	0.75	1.500	1.875	3.25	1.51	3.40
	(95.3)	(36.6)	(13.2)	(19.1)	(40)	(48)	(82.6)	(38)	(86.4)
6A45C-SS	4.50 (114.3)	(36.6) (13.2) (19 1.69 0.58 0.7 (42.9) (14.7) (19		0.75 (19.1)	1.625 (42)	2.000 (50)	3.50 (88.9)	1.81 (46)	3.96 (100.6)
6A52C-SS	5.25	1.94	0.65	0.88	2.125	2.625	4.25	2.11	4.52
	(133.4)	(49.3)	(16.5)	(22.4)	(55)	(65)	(108.0)	(54)	(114.8)

Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft/hub bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for further detail if your application is of high torque/small shaft variety.

Set Screw Style Hub







Dimensional Information

	А	в	с	Max Bore Ea A Hub	Ga A Hub	н	L	Х*
	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
6A30-SS	3.00	1.25	0.46	1.000	1.71	1.21	2.96	0.39
	(76.2)	(31.8)	(11.7)	(25)	(43)	(31)	(75)	(9.9)
6A37-SS	3.75	1.44	0.52	1.250	2.19	1.51	3.40	0.68
	(95.3)	(36.5)	(13.3)	(32)	(56)	(38)	(86)	(17.3)
6A45-SS	4.50	1.69	0.58	1.625	2.69	1.81	3.96	0.91
	(114)	(42.9)	(14.8)	(42)	(68)	(46)	(101)	(23.1)
6A52-SS	5.25	1.94	0.65	1.875	3.31	2.11	4.52	0.73
	(133)	(49.2)	(16.4)	(45)	(84)	(54)	(115)	(18.5)

* "X" dimension is the minimum bolt travel required beyond the hub to disassemble the disc pack from the hubs. The Double Flex Composite Disc Coupling is ideal for precision applications that require more misalignment capacity than our Single Flex design. The coupling's large misalignment capacity, high torsional stiffness, and overall high performance specifications make this coupling a great choice for a wide variety of applications.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Smooth Operation at High Speeds
- High Misalignment Capacity
- Very Low Reaction Loads from Misalignment



Available with or without keyway on clamp style hubs

	Continuous Rated Torque	Peak Rated Torque	Torsional Stiffness	Maximu	m Speed	Mis	alignment	s	AH	lub	Bŀ	lub	Clam	o Hub	QD Hubs
				A & B Hub	Clamp Style Hub	Angular	Parallel	Axial	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight at Max Bore	Unit Inertia at Max Bore	Unit Weight w/ Bushing
	in-lbs (Nm)	in-lbs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in ² (kg-cm ²)	Lb (kg)
6P18 6P18C	180 (20)	360 (40)	850 (5,500)	14,000	12,000	3	0.022 (0.56)	0.060 (1.5)	0.47 (0.21)	0.19 (0.56)	-	-	0.93 (0.42)	0.40 (1.17)	-
6P22 6P22C	270 (30)	540 (60)	1,310 (8,482)	12,000	11,000	3	0.026 (0.66)	0.072 (1.8)	1.10 (0.50)	0.66 (1.94)	1.18 (0.54)	0.82 (2.41)	1.79 (0.81)	1.25 (3.65)	-
6P26 6P26C	475 (53)	950 (106)	1,500 (9,712)	10,500	9,500	3	0.030 (0.76)	0.086 (2.2)	1.66 (0.75)	1.19 (3.47)	1.66 (0.75)	1.46 (4.28)	2.12 (0.96)	1.82 (5.31)	-
6P30 6P30C	800 (90)	1,600 (181)	3,231 (20,923)	9,000	8,000	3	0.039 (1.0)	0.100 (2.5)	2.5 (1.1)	2.49 (7.30)	3.0 (1.3)	3.49 (10.2)	4.01 (1.82)	4.70 (13.8)	-
6P37 6P37C 6P37QD	1,600 (181)	3,200 (362)	5,051 (32,700)	7,400	6,700	3	0.049 (1.2)	0.140 (3.6)	4.5 (2.1)	7.45 (21.8)	5.1 (2.3)	9.77 (28.6)	6.25 (2.83)	13.6 (39.7)	4.0 (1.8)
6P45 6P45C 6P45QD	2,500 (282)	5,000 (564)	9,317 (60,324)	6,100	5,600	3	0.052 (1.3)	0.180 (4.6)	7.9 (3.6)	19.1 (55.9)	8.7 (4.0)	24.5 (71.7)	12.1 (5.5)	25.7 (75.0)	8.1 (3.7)
6P52 6P52C 6P52QD	3,560 (402)	7,120 (804)	12,682 (82,109)	5,100	4,800	3	0.062 (1.6)	0.220 (5.6)	12.8 (5.8)	41.6 (122)	13.7 (6.2)	52.5 (154)	16.9 (7.6)	62.3 (182)	13.9 (6.3)
6P60 6P60C 6P60QD	6,350 (718)	12,700 (1,436)	20,196 (130,763)	4,600	4,400	3	0.069 (1.8)	0.260 (6.6)	18.4 (8.4)	79.3 (232)	21.5 (9.8)	109 (319)	26.3 (11.9)	134 (393)	18.9 (8.6)
6P67 6P67C 6P67QD	10,300 (1,164)	20,600 (2,328)	30,159 (195,265)	4,300	4,100	3	0.076 (1.9)	0.300 (7.6)	26.2 (11.9)	141 (413)	30.7 (14.0)	193 (565)	39.2 (17.8)	235 (687)	24.7 (11.2)
6P77 6P77QD	15,600 (1,763)	31,200 (3,526)	45,815 (296,634)	3,300	-	3	0.089 (2.3)	0.320 (8.1)	38.5 (17.5)	273 (799)	45.8 (20.8)	381 (1,115)	-	-	36.8 (16.7)
6P90	25,000 (2,825)	50,000 (5,650)	78,213 (506,395)	2,800	-	3	0.101 (2.6)	0.360 (9.1)	61.4 (27.9)	596 (1,744)	74.1 (33.7)	857 (2,508)	-	-	-
6P105	34,900 (3,944)	69,800 (7,888)	118,889 (769,756)	2,500	-	3	0.126 (3.2)	0.420 (10.7)	101 (45.9)	1,362 (3,986)	118 (53.6)	1,888 (5,525)	-	-	-
6P120	47,200 (5,333)	94,400 (10,666)	159,730 (1,034,187)	2,100	-	3	0.137 (3.5)	0.500 (12.7)	150 (68.2)	2,600 (7,609)	167 (76.0)	3,646 (10,670)	-	-	-

Performance Information

• Consult factory for speeds higher than those listed and balancing requirements, if necessary.

• Consult factory for higher torque and higher torsional stiffness couplings.

QD Only

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Inch (mm)

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Clamp Style Hub





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Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft/hub bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for more detail if your application is of high torque/small shaft variety.

Dimensional Information

	A	в	с	D	Max	Bore E	F	н	L
	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	w/o kwy Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)
6P18C	1.85	0.81	0.80	0.472	0.625	0.813	1.77	0.79	2.42
	(47.0)	(20.6)	(20.3)	(12)	(16)	(21)	(45)	(20.1)	(61.5)
6P22C	2.25	1.00	0.96	0.551	0.750	0.938	2.21	0.98	2.96
	(57.2)	(25.4)	(24.4)	(14)	(20)	(25)	(56)	(24.9)	(75.2)
6P26C	2.60	1.06	1.04	0.551	1.000	1.188	2.36	1.00	3.16
	(66.0)	(26.9)	(26.4)	(14)	(24)	(30)	(60)	(25.4)	(80.3)
6P30C	3.00	1.25	1.42	0.709	1.125	1.375	2.92	1.21	3.92
	(76.2)	(31.8)	(36.1)	(18)	(30)	(35)	(74)	(31)	(99.6)
6P37C	3.75	1.44	1.67	0.748	1.500	1.875	3.71	1.51	4.55
	(95.3)	(36.6)	(42.4)	(19)	(40)	(48)	(94)	(38)	(115.6)
6P45C	4.50	1.69	1.85	0.866	1.750	2.250	4.29	1.81	5.23
	(114.3)	(42.9)	(47.0)	(22)	(45)	(55)	(109)	(46)	(132.8)
6P52C	5.25	1.94	2.11	0.984	2.250	2.625	4.92	2.11	5.98
	(133.4)	(49.3)	(53.6)	(25)	(60)	(65)	(125)	(54)	(151.9)
6P60C	6.00	2.44	2.41	1.339	2.625	3.000	5.71	2.42	7.29
	(152.4)	(62.0)	(61.2)	(34)	(70)	(75)	(145)	(61)	(185.2)
6P67C	6.75	2.75	2.70	1.339	2.875	3.500	6.50	2.72	8.20
	(171.5)	(69.9)	(68.6)	(34)	(80)	(90)	(165)	(69)	(208.3)

Dimensional Information

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A Hub



QD Style Hub

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A Hub B Hub A Hub B Hub Inch (mm) Inch (mm) Inch Inch (mm) (mm) 1.85 (47.0) 0.625 (15.9) 0.803 0.625 1.125 (28.6) 0.79 (20.1) 2.05 (52.1) 0.48 (12.2) 6P18 _ _ _ _ (20.4)(16) 2.25 0.938 0.956 0.625 0.98 2.83 0.64 1.219 1.88 0.51 1.000 6P22 _ (57.2) (23.8) (24.3) (16) (26) (31) (47.6) (24.9) (71.9) (13) (16.3) 1.06 2.16 (54.8) 0.47 2.59 1.03 0.750 1 250 1.502 1.00 3.16 (80.2) 0.39 6P26 _ (65.9) (27) (26.3) (25.4) (19) (32) (38.2) (9.9) (12) 3.00 (76.2) 1.25 1.42 1.000 1.375 1.71 2.50 1.21 3.92 0.39 0.68 6P30 _ (43) (100) (31.8) (36.1) (25) (35) (64) (31) (9.9) (17.3) 6P37 6P37QD 3.13 (79) 3.75 1.44 1.67 1.250 1.813 2.19 1.51 4.55 0.68 0.95 2.93 (46) (95.3) (36.5) (42.4) (32) (56) (38) (115) (17.3) (24.1) (75) 6P45 6P45QD 4.50 1.69 1.85 1.625 2.250 2.69 3.75 1.81 5.23 0.91 1.35 3.61 (34.3) (114)(42.9)(47.0)(42) (60) (68) (95) (46) (133)(23.1)(92) 5.98 5.25 1.94 2.625 3.31 4.38 6P52 2.11 1.875 2.11 0.73 1.10 4.87 6P52QD (133) (49.2) (53.5) (45) (84) (111) (54) (152) (18.5) (27.9) (124) (66) 6P60 6P60QD 6.00 (152) 2.44 (61.9) 5.00 (127) 7.29 (185) 1.42 (36.1) 2.41 2.250 3.000 3.67 2.42 0.69 5.17 (131) (61.2) (17.5) (61) (60) (93) (76) 6P67 6P67QD 5.63 (143) 2.75 2.72 5.46 (139) 6.75 2.70 2.625 3.375 4.29 8.20 0.41 1.11 (171) (69.9) (68.7) (65) (85) (108) (69) (208) (10.4)(28.2)6P77 6P77QD 7.75 3.13 3.15 2.875 3.875 4.61 6.46 3.13 9.40 0.89 1.40 6.15 (197) (79.4) (80.1) (75) (100) (117) (164) (79) (239) (22.6) (35.6) (156) 9.00 3.75 3.58 3.000 4.500 5.38 7.50 3.62 11.08 1.39 1.47 6P90 _ (229)(95.3) (91.0) (75) (120)(137)(190)(92) (281) (35.3)(37.3)10.50 4.25 4.42 4.23 12.92 3.750 5.125 6.11 8.75 1.92 2.64 6P105 _ (267) (108) (112) (95) (130) (155) (107) (328) (48.8) (67.1) (222) 12.00 (305) 4.75 (121) 4.82 (123) 4.250 (110) 6.000 (152) 7.34 (186) 10.00 (254) 4.83 (123) 14.32 (364) 1.48 (37.6) 2.14 (54.4) 6P120 _

Max Bore

Ea

Max Bore

Eb

Ga

*"X" and "Y" dimensions are the minimum bolt travel required beyond the hub to disassemble the disc packs and intermediate member, respectively, from the hubs.

** QD Bushings not included with coupling. Customer supplied. Customer must verify bushing torque value.



Flex Disc



B Hub

QD Style Hub



Set Screw Hub



QD Style Hub



Set Screw Hub

CD® Couplings A1C Double Flex Aluminum

The A1C Aluminum hub version of our Double Flex Composite Disc Coupling is ideal for applications that require more misalignment capacity than our Single Flex design. This series also features low weight and inertia aluminum hubs making it an excellent choice for servo motor applications requiring high precision, high performance, and durability.

The integrated clamping hub design of the A1C Hub style allows for a wider range of shaft bores and higher shaft clamping forces. This coupling's large misalignment capacity, high torsional stiffness, and overall performance specifications make it a great fit in many applications.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Smooth Operation at High Speeds
- Maintenance-Free
- High Misalignment Capacity
- Very Low Reaction Loads from Misalignment



Available with or without keyway on clamp style hubs



Note: Typical keyway placement

	Continuous	Peak Bated	Torsional	Maximum	Mis	alignment	s	Unit W	eight at	Iner	tia at
	Torque	Torque	Stiffness	Speed	Angular	Parallel	Axial	Max Bore	Min Bore	Max Bore	Min Bore
	in-lbs (Nm)	in-lbs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	Lb (kg)	lb-in ² (kg-cm ²)	lb-in² (kg-cm²)
6P18-A1C	180 (20)	360 (40)	850 (5,500)	15,000	2	0.017 (0.44)	0.063 (1.6)	0.55 (0.25)	0.66 (0.30)	1.03 (3.0)	0.38 (1.1)
6P22-A1C	270 (30)	540 (60)	1,310 (8,482)	13,500	2	0.023 (0.58)	0.071 (1.8)	0.86 (0.39)	1.04 (0.47)	0.75 (2.2)	0.82 (2.4)
6P26-A1C	475 (53)	950 (106)	1,500 (9,712)	11,500	2	0.022 (0.55)	0.087 (2.2)	1.19 (0.54)	1.43 (0.65)	1.40 (4.1)	1.47 (4.3)
6P30-A1C	800 (90)	1,600 (180)	3,231 (20,923)	9,500	2	0.033 (0.85)	0.102 (2.6)	2.14 (0.97)	2.51 (1.14)	3.42 (10.0)	3.76 (11.0)
6P37-A1C	1,600 (181)	3,200 (362)	5,051 (32,700)	7,900	2	0.039 (1.00)	0.142 (3.6)	4.48 (2.03)	5.36 (2.43)	10.8 (31.7)	11.3 (33.1)
6P45-A1C	2,500 (282)	5,000 (564)	9,317 (60,324)	6,700	2	0.049 (1.24)	0.181 (4.6)	8.16 (3.70)	10.1 (4.60)	29.1 (85.0)	30.8 (90.0)

Performance Information

• Consult factory for speeds higher than those listed and balancing requirements, if necessary.

• Consult factory for higher torque and higher torsional stiffness couplings.

A1C Double Flex Aluminum

L







	•	P	_	EB	ore	_	u		В	
	A	В	C	Min	Max	G		L	к	
	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	
6P18-A1C	2.09 (53)	0.89 (22.5)	0.71 (18)	0.375 (8)	1.000 (26)	0.29 (7.2)	0.79 (20.1)	2.48 (63)	0.71 (18.0)	M6
6P22-A1C	2.44 (62)	1.02 (26)	0.91 (23)	0.500 (12)	1.188 (31)	0.29 (7.2)	0.98 (24.9)	2.95 (75)	0.87 (22.0)	M6
6P26-A1C	2.74 (69.5)	1.16 (29.5)	0.87 (22)	0.563 (14)	1.375 (35)	0.36 (9.1)	1.00 (25.4)	3.19 (81)	0.95 (24.0)	M8
6P30-A1C	3.23 (82)	1.28 (32.5)	1.34 (34)	0.688 (16)	1.500 (40)	0.39 (10.0)	1.21 (31)	3.90 (99)	1.09 (27.8)	M10
6P37-A1C	3.98 (101)	1.81 (46)	1.65 (42)	0.750 (18)	2.000 (51)	0.50 (12.7)	1.51 (38)	5.28 (134)	1.42 (36.0)	M12
6P45-A1C	4.84 (123)	2.36 (60)	1.89 (48)	1.000 (24)	2.500 (65)	0.67 (16.9)	1.81 (46)	6.61 (168)	1.71 (43.5)	M16

Bore Size (Inch)

Model	3/8"	7/16"	1/2"	9/16"	5/8"	11/16"	3/4"	13/16"	7/8"	15/16	" 1"	1-1.	/16" 1-	-1/8"	1-3/16"	1-1/4"	1-5/16"	1-3/8"	1-7/16"
6P18-A1C	•	•	•	•	•	٠	٠	•	•	•	•								
6P22-A1C			•	•	•	٠	•	•	•	•	•			•	•				
6P26-A1C				•	•	٠	•	•	•	•	•			•	•	•	•	•	
6P30-A1C						٠	•	•	•	•	•	•		•	•	•	•	•	•
6P37-A1C							•	•	•	•	•			•	•	•	•	•	•
6P45-A1C											•			•	•	•	•	•	•
			1	1	-	_							1			· · · · · ·			·
Model	1-1/2"	1-9/16"	1-5/8"	1-11/16	" 1-3/4"	1-13/1	6" 1-7/	/8" 1-15	/16"	2" 2	2-1/16"	2-1/8"	2-3/16	6" 2	2-1/4"	2-5/16"	2-3/8"	2-7/16"	2-1/2"
6P18-A1C																			
6P22-A1C																			
6P26-A1C																			
6P30-A1C	•																		
6P37-A1C	٠	•	•	•	•	•	•			•									
6P45-A1C	•	•	•	•	•	•	•			•	•	•	•		•	•	•	•	•

Model	8	9	10	11	12	13	14	15	16	17	18	19	20	22	24	25	26	28	30	32	35	38	40	42	45	48	50	52	55	58	60	62	65
6P18-A1C	•	٠	٠	•	•	•	٠	٠	٠	٠	٠	٠	٠	٠	٠	•	٠																
6P22-A1C					•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•														
6P26-A1C							•	•	•	•	•	٠	•	•	•	•	•	•	•	٠	•												
6P30-A1C									•	•	•	•	•	•	٠	•	•	•	•	•	•	•	•										
6P37-A1C											٠	٠	٠	٠	٠	٠	٠	•	•	•	•	٠	•	•	•	•	•						
6P45-A1C															•	•	•	•	•	•	•	•	•	•	•	٠	•	٠	٠	•	•	٠	

Bore Size (Metric)

•: The coupling will transmit full peak torque on a shaft without a keyway. Please contact the factory for additional bores.

The AC Aluminum hub version of our standard Double Flex Composite Disc Coupling is ideal for precision applications that require more misalignment capacity than our Single Flex design. The coupling's large misalignment capacity, high torsional stiffness, and overall high performance specifications make this coupling a great choice for a wide variety of applications. Aluminum hubs offer all this with low weight and inertia.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- High Misalignment Capacity



Available with or without keyway on clamp style hubs

				Maximum	Mis	alignment	s		Clam	p Hub	
	Continuous Rated	Peak Rated	Torsional Stiffness	Speed Clamp	Angular	Parallel	Axial	Unit V	Veight	Unit I	nertia
	Iorque	Iorque		Hub				at Max Bore	at 1/2 Max Bore	at Max Bore	at 1/2 Max Bore
	in-lbs (Nm)	in-lbs (Nm)	in-lbs/deg. (Nm/Rad)	(RPM)	Degrees	Inch (mm)	Inch (mm)	Lb (kg)	Lb (kg)	lb-in² (kg-cm²)	lb-in² (kg-cm²)
6P18-AC	180 (20)	360 (40)	850 (5,500)	15,000	3	0.022 (0.56)	0.060 (1.5)	0.43 (0.20)	0.43 (0.19)	0.20 (0.57)	0.18 (0.51)
6P22-AC	270 (30)	540 (60)	1,310 (8,482)	11,000	3	0.026 (0.66)	0.072 (1.8)	0.89 (0.40)	0.73 (0.33)	0.66 (1.94)	0.48 (1.39)
6P26-AC	475 (53)	950 (106)	1,500 (9,712)	9,500	3	0.030 (0.76)	0.086 (2.2)	1.06 (0.48)	0.95 (0.43)	0.93 (2.72)	0.70 (2.05)
6P30-AC	800 (90)	1,600 (181)	3,231 (20,923)	8,000	3	0.039 (1.0)	0.100 (2.5)	1.96 (0.89)	1.53 (0.69)	2.41 (7.05)	1.67 (4.88)
6P37-AC	1,600 (181)	3,200 (362)	5,051 (32,700)	6,700	3	0.049 (1.2)	0.140 (3.6)	3.53 (1.60)	2.69 (1.22)	7.07 (20.7)	4.72 (13.8)
6P45-AC	2,500 (282)	5,000 (564)	9,317 (60,324)	5,600	3	0.052 (1.3)	0.180 (4.6)	6.00 (2.72)	4.73 (2.15)	14.5 (42.3)	11.7 (34.3)
6P52-AC	3,560 (402)	7,120 (804)	12,682 (82,109)	4,800	3	0.062 (1.6)	0.220 (5.6)	8.28 (3.75)	7.22 (3.27)	28.1 (82.3)	24.1 (70.5)
6P60-AC	6,350 (718)	12,700 (1,436)	20,196 (130,763)	4,400	3	0.069 (1.8)	0.260 (6.6)	12.8 (5.8)	10.7 (4.9)	58.2 (170)	46.2 (135)

Performance Information

Speeds

Smooth Operation at High

Very Low Reaction Loads

from Misalignment

• Consult factory for speeds higher than those listed and balancing requirements, if necessary.

• Consult factory for higher torque and higher torsional stiffness couplings.

Clamp Style Hub





Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft/hub bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for more detail if your application is of high torque/small shaft variety. The A1C Aluminum hub style can also be considered in these applications.

Dimensional Information

					Ma	x Bore			
	A	в	с	D		E 	F	н	L
	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
6P18-AC	1.85	0.81	0.80	0.472	0.625	0.813	1.77	0.79	2.42
	(47.0)	(20.6)	(20.3)	(12)	(16)	(21)	(45)	(20.1)	(61.5)
6P22-AC	2.25	1.00	0.96	0.551	0.750	0.938	2.21	0.98	2.96
	(57.2)	(25.4)	(24.4)	(14)	(20)	(25)	(56)	(24.9)	(75.2)
6P26-AC	2.60	1.06	1.04	0.551	1.000	1.188	2.36	1.00	3.16
	(66.0)	(26.9)	(26.4)	(14)	(24)	(30)	(60)	(25.4)	(80.3)
6P30-AC	3.00	1.25	1.42	0.709	1.125	1.375	2.92	1.21	3.92
	(76.2)	(31.8)	(36.1)	(18)	(30)	(35)	(74)	(31)	(99.6)
6P37-AC	3.75	1.44	1.67	0.748	1.500	1.875	3.71	1.51	4.55
	(95.3)	(36.6)	(42.4)	(19)	(40)	(48)	(94)	(38)	(115.6)
6P45-AC	4.50	1.69	1.85	0.866	1.750	2.250	4.29	1.81	5.23
	(114.3)	(42.9)	(47.0)	(22)	(45)	(55)	(109)	(46)	(132.8)
6P52-AC	5.25	1.94	2.11	0.984	2.250	2.625	4.92	2.11	5.98
	(133.4)	(49.3)	(53.6)	(25)	(60)	(65)	(125)	(54)	(151.9)
6P60-AC	6.00 (152.4)	2.44 (62.0)	2.41 (61.2)	1.339 (34)	2.625 (70)	3.000 (75)	5.71 (145)	2.42 (61)	7.29 (185.2)

The Composite Disc Floating Shaft Coupling is zero backlash and torsionally stiff, yet provides superior misalignment capacity. Additionally, the patented Composite Disc provides excellent support for the floating shaft component with very low radial load on the connected equipment and bearings. Precision hardware and precise machining ensures smooth and accurate operation.

- Zero Backlash
- Torsionally Stiff
- Excellent for Reversing Loads
- Very Low Reaction Loads
- Available in Both Set Screw and Clamp Style Hubs
- Made to Exact Length Requirements

Available with or without keyway on clamp style hubs

				Torsic	onal Stiffi	ness	-	Maximur	n Misalign	ments	AH	ub	BH	lub	Clamp	o Hub		
	Continuous Rated	Peak Rated	Baseline at 12"	Factor Z	Factor Y	Factor Z1	Factor Y1	Angular	Parallel	Axial	Base Unit Wt.	Base Unit	Additional Weight	Additional Inertia	Additional Weight for	Additional Inertia for	Weight adder	Inertia adder
	Torque	Torque	DBSE (300mm DBSE)								at 12" (300mm DBSE)	Inertia at 12" DBSE (300mm DBSE)	for each hub	for each hub	each hub (maximum)	each hub (maximum)	per inch of DBSE (per meter of DBSE)	per inch of DBSE (per meter of DBSE)
			See Note 1					See Note 2	Inch/ inch of DBSE		See Note 3	See Note 3					See Note 3	See Note 3
	in-Ibs (Nm)	in-Ibs (Nm)	in-lbs/deg. (Nm/Rad)	in-lbs/ deg.	in-lbs/ deg.	(Nm/ Radian)	(Nm/ Radian)	Degrees	(mm/ meter of DBSE)	Inch (mm)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in² (kg-cm²)	Lb (kg)	lb-in² (kg-cm²)	lb/inch (kg/ meter)	lb-in²/ inch (kg-cm²/ meter)
6F22 6F22C	270 (30)	540 (60)	516 (3,379)	0.05	0.84	(0.338)	(138)	2.5	0.022 (22)	0.060 (1.5)	2.00 (0.9)	0.86 (2.52)	0.04 (0.02)	0.09 (0.2)	0.32 (0.14)	0.15 (0.4)	0.054 (0.97)	0.012 (1.37)
6F26 6F26C	475 (53)	950 (106)	857 (5,589)	0.09	2.09	(0.559)	(344)	2.5	0.022 (22)	0.080 (2.0)	3.29 (1.5)	1.90 (5.56)	0.20 (0.09)	0.14 (0.4)	0.40 (0.18)	0.33 (1.0)	0.086 (1.54)	0.029 (3.40)
6F30 6F30C	800 (90)	1,600 (180)	1,246 (8,157)	0.13	2.09	(0.816)	(344)	2.5	0.022 (22)	0.100 (2.5)	4.19 (1.9)	3.44 (10.1)	0.25 (0.1)	0.48 (1.4)	0.65 (0.3)	0.77 (2.3)	0.086 (1.54)	0.029 (3.40)
6F37 6F37C	1,600 (181)	3,200 (362)	3,754 (24,439)	0.38	13.05	(2.444)	(2,146)	3	0.026 (26)	0.14 (3.6)	8.30 (3.8)	11.8 (34.5)	0.30 (0.1)	1.2 (3.4)	1.01 (0.5)	1.9 (5.6)	0.208 (3.73)	0.184 (21.2)
6F45 6F45C	2,500 (282)	5,000 (564)	7,215 (46,963)	0.72	25.57	(4.696)	(4,205)	3	0.026 (26)	0.18 (4.6)	13.2 (6.0)	28.2 (82.4)	0.42 (0.2)	2.7 (7.9)	1.01 (0.5)	4.6 (13.4)	0.254 (4.54)	0.360 (41.6)
6F52 6F52C	3,560 (402)	7,120 (804)	9,921 (64,571)	0.99	35.72	(6.457)	(5,874)	3	0.026 (26)	0.22 (5.6)	20.9 (9.5)	61.1 (179)	0.45 (0.2)	5.4 (15.8)	3.7 (1.7)	13.3 (38.8)	0.292 (5.22)	0.504 (58.2)
6F60 6F60C	6,350 (718)	12,700 (1,436)	15,749 (102,533)	1.58	53.3	(10.253)	(8,765)	3	0.026 (26)	0.26 (6.6)	28.2 (12.8)	109 (320)	1.5 (0.7)	14.6 (42.8)	5.0 (2.3)	15.4 (45.0)	0.333 (5.97)	0.751 (86.8)
6F67 6F67C	10,300 (1,164)	20,600 (2,328)	24,219 (157,561)	2.42	93.98	(15.756)	(15,454)	3	0.026 (26)	0.30 (7.6)	39.7 (18.0)	201 (587)	2.3 (1.0)	25.8 (75.5)	5.6 (2.5)	18.0 (52.6)	0.403 (7.21)	1.33 (153)

Performance Information

Note: 1) For torsional stiffness (K, in.-lb./deg.) of units longer than 12", use the following formula, where L=(DBSE-12) : $K = \left[\frac{(Z \times Y)}{(L \times Z) + Y}\right] \times 10^4$ For torsional stiffness (K, Nm/Radian) of units longer than 300mm, use the following formula, where L=(DBSE-300) : $K = \left[\frac{(Z1 \times Y1)}{(L \times Z1) + Y1}\right] \times 10^4$ Note: 2) See page 17 regarding selection of coupling and misalignment capability.

Note: 3) For weight and inertia of units longer than 12"(300mm), subtract 12"(300mm) from the DBSE (dimension C) and multiply by weight/inertia adders listed above.

//////////ZERO-MAX



Set Screw Style Hubs









Clamp Style Hub



Dimensional Information

						Max Bore								
	A	B A & B Hub	Bc C Hub	D max. C Hub	F Max. C Hub	Set Scr Ea A Hub	ew Hub Eb B Hub	Clam Ec C Hub w/kwy	p Hubs Ec C Hub w/o kwy	Ga A Hub	Gb B Hub	н	Х*	C min
	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)	Inch (mm)
6F22	2.25	0.94	1.00	0.551	2.21	0.625	1.000	0.750	0.938	1.22	1.88	0.98	0.51	2.00
6F22C	(57.2)	(23.8)	(25.4)	(14)	(56)	(16)	(26)	(20)	(25)	(31.0)	(47.6)	(24.9)	(13.0)	(50.8)
6F26	2.59	1.06	1.06	0.551	2.36	0.750	1.250	1.000	1.188	1.50	2.16	1.00	0.39	2.38
6F26C	(65.8)	(27.0)	(27.0)	(14)	(60)	(19)	(32)	(24)	(30)	(38.1)	(54.8)	(25.4)	(9.9)	(60.5)
6F30	3.00	1.25	1.25	0.709	2.92	1.000	1.375	1.125	1.375	1.71	2.50	1.21	0.39	2.69
6F30C	(76.2)	(31.8)	(31.8)	(18)	(74)	(25)	(35)	(30)	(35)	(43.4)	(63.5)	(31)	(9.9)	(68.3)
6F37	3.75	1.44	1.44	0.748	3.71	1.250	1.813	1.500	1.875	2.19	3.13	1.51	0.68	3.44
6F37C	(95.3)	(36.5)	(36.5)	(19)	(94)	(32)	(46)	(40)	(48)	(55.6)	(79.4)	(38)	(17.3)	(87.4)
6F45	4.50	1.69	1.69	0.866	4.29	1.625	2.250	1.750	2.250	2.69	3.75	1.81	0.91	4.43
6F45C	(114.3)	(42.9)	(42.9)	(22)	(109)	(42)	(60)	(45)	(55)	(68.3)	(95.3)	(46)	(23.1)	(113)
6F52	5.25	1.94	1.94	0.984	4.92	1.875	2.625	2.250	2.625	3.31	4.38	2.11	0.73	5.19
6F52C	(133.4)	(49.2)	(49.2)	(25)	(125)	(45)	(66)	(60)	(65)	(84.1)	(111.1)	(54)	(18.5)	(132)
6F60	6.00	2.44	2.44	1.339	5.71	2.250	3.000	2.625	3.000	3.67	5.00	2.42	0.69	6.06
6F60C	(152.4)	(61.9)	(61.9)	(34)	(145)	(60)	(76)	(70)	(75)	(93.2)	(127.0)	(61)	(17.5)	(154)
6F67 6F67C	6.75 (171.5)	2.75 (69.9)	2.75 (69.9)	1.339 (34)	6.50 (165)	2.625 (65)	3.375 (85)	2.875 (80)	3.500 (90)	4.29 (109.0)	5.63 (142.9)	2.72 (69)	0.41 (10.4)	

• Dimension L is equal to (2x B) + C (C is the DBSE or span)

• Dimension C is always manufactured to application requirements

* "X" dimension is minimum bolt travel required beyond the hub to disassemble disc packs from the hubs.

Performance Note: The torque capacity of keyless clamped hubs is governed by many factors, including shaft hub/bore diameter, clamp size, and other installation variables. Keyless coupling hubs with smaller bore sizes (approximately less than one-half the maximum bore listed) may not transmit the full torque rating of the coupling. Consult factory for further detail if your application is of high torque/small keyless shaft variety.

The table below shows lengths and speeds at which standard floating shaft couplings can operate while avoiding natural frequencies. Couplings at or near table values may require dynamic balancing. See below for balancing information. Should your application fall outside these parameters, consult the factory. Special construction of the disc pack or floating shaft can increase speeds and/or maximum lengths. Refer to coupling misalignment information below.

	2,250	2,000	1,750	1,500	1,250	1,000	900	750	650	500
	RPM									
	Inch									
	(mm)									
6F22	46.9	49.8	53.2	57.5	63.0	70.4	74.2	81.3	87.4	99.6
6F22C	(1,193)	(1,265)	(1,352)	(1,461)	(1,600)	(1,789)	(1,886)	(2,066)	(2,219)	(2,530)
6F26	52.5	55.6	59.5	64.2	70.4	78.7	82.9	90.9	97.6	111.3
6F26C	(1,332)	(1,413)	(1,511)	(1,632)	(1,787)	(1,998)	(2,107)	(2,308)	(2,479)	(2,826)
6F30	52.5	55.6	59.5	64.2	70.4	78.7	82.9	90.9	97.6	111.3
6F30C	(1,332)	(1,413)	(1,511)	(1,632)	(1,787)	(1,998)	(2,107)	(2,308)	(2,479)	(2,826)
6F37	51.0	67.3	75.4	81.4	89.2	99.7	105.1	115.2	123.7	141.0
6F37C	(1,295)	(1,709)	(1,915)	(2,068)	(2,266)	(2,533)	(2,670)	(2,925)	(3,142)	(3,582)
6F45	59.5	79.2	84.9	91.7	100.5	112.4	118.4	129.7	139.4	158.9
6F45C	(1,511)	(2,012)	(2,157)	(2,330)	(2,553)	(2,854)	(3,008)	(3,295)	(3,540)	(4,036)
6F52	25.8	38.7	57.6	86.7	105.5	118.0	124.4	136.3	146.4	166.9
6F52C	(655)	(983)	(1,463)	(2,202)	(2,681)	(2,997)	(3,159)	(3,461)	(3,718)	(4,239)
6F60	33.2	49.0	71.8	103.0	112.8	126.1	133.0	145.7	156.5	178.4
6F60C	(843)	(1,245)	(1,824)	(2,616)	(2,866)	(3,204)	(3,377)	(3,700)	(3,974)	(4,531)
6F67	32.5	49.3	73.9	111.8	124.0	138.7	146.2	160.1	172.0	196.1
6F67C	(826)	(1,252)	(1,877)	(2,840)	(3,150)	(3,522)	(3,713)	(4,067)	(4,369)	(4,981)

Maximum Span C

Dynamic Balancing Guidelines for CD Floating Shaft Couplings

The close tolerances used to manufacture CD Couplings in conjunction with the Composite Disc pack make CD Floating Shaft Couplings especially well suited to high speed and long span applications. Occasionally, the application may require dynamic balancing of the floating shaft coupling. See graph for general application guidelines. **Contact factory for more detail.**



Coupling Misalignment

In general, the misalignment capacity of CD Floating Shaft Couplings is related to the speed at which they operate and the mass of the floating shaft, which is governed by its diameter and length. The table to the right shows recommended maximum allowable angular misalignment.

By reducing the allowable misalignment (and therefore stresses in the disc packs) at higher operating speeds and longer DBSEs, the disc pack can better support and stabilize the floating shaft, which will result in longer coupling life, smoother operation, and less vibration on the connected equipment. **Contact us for application assistance.**

DBSE (Distance "C")

	Up to 30"	30" - 60"	Over 60"
To 500 RPM	3°	2.5°	2°
500 – 1,000 RPM	2.5°	2°	1.5°
1,000 – 1,500 RPM	2°	1.5°	1°
Above 1,500 RPM	1°	0.75°	0.50°





For long spans between motion components, special CD Floating Shaft Couplings are the answer.

Any of the hub options (A, B and Clamp style) are available.

Special floating shaft materials are available including aluminum, steel, and stainless steel.

Special finishes to shaft and hub components are available including nickel plating, zinc plating, and others.

Contact Zero-Max for recommendations.



Floating Shaft Couplings on test in the Zero-Max test lab. This system is designed to run continuously at high misalignment, subjecting the composite unitized disc packs to billions of flexural fatigue cycles.



Clamp style hubs on the Composite Disc Floating Shaft Coupling provide an effective and secure shaft attachment.



Nickel plated CD Floating Shaft Coupling provides effective corrosion protection.



Custom designs.

No application is too large, too small, or too difficult for a CD Coupling. Zero-Max has the ability to provide imaginative solutions for virtually every coupling need.

Design Engineering Assistance.

From the first contact you have with our factory trained and supported Representative, to the completion of the approval drawing, Zero-Max will provide quality service throughout the process. Zero-Max Engineering is continually involved in custom projects with the latest technology available to solve your coupling needs. Our recommendations are based on decades of coupling experience.



Need higher misalignment and greater torque capacity in your coupling? Need more flexibility and torsional stiffness too? Need to fit a high performance coupling in a really small space? Need a really large bore diameter coupling or a very long floating shaft coupling? It is likely that a standard CD Coupling will satisfy your requirements. If it doesn't, we'll quickly design a solution using our Finite Element Analysis (FEA). With experience from thousands of different applications, our extensive FEA database brings instant answers to your questions.



Key Is The Patented Disc Design.

The key to the high performance capabilities of the CD Coupling lies in the Composite Disc pack. Everything about this unique part contributes to its high performance characteristics.

The shape, the cutting process, the material used, the order and the orientation of the layers, and even the coating used have important significance. Zero-Max has been perfecting this design for decades and has accumulated a vast database of solutions.

Finite Element Analysis Tailors Disc to Application.



Using Finite Element Analysis (FEA), the disc design can be easily modified along with changes in the composite material. Custom disc designs (manufactured on stateof-the-art laser cutting machines) can add to or lessen coupling flexibility or increase strength and stiffness as required for the particular application. There are over



100 standard models and sizes of CD Couplings for most applications. For applications outside this range, special CD Couplings can be designed and produced cost effectively, in any quantity, within your delivery requirements.

Design, Analysis, Testing Programs, and Production Capabilities are all geared toward supplying the correct coupling at the lowest cost and in the shortest lead time.



Coupling Axial Stiffness Test



Full scale durability test of two wind generator couplings under extreme misalignment conditions

The Zero-Max test laboratory is capable of all types of static and dynamic testing to ensure that the design specifications are met.

Production of CD Couplings is executed with modern CNC machinery, which provides components with the accuracy required for demanding applications. Quality Control of all manufacturing processes, guarantees that CD Couplings will meet strict performance requirements.

Zero-Max is ISO 9001:2015 Certified

High Power in a small space

This allowed our customer to use a smaller machine base.



High Speed Couplings

This coupling uses low inertia hub design for exceptionally high speed applications.



Large Scale Floating Shaft Couplings High Power Wind Turbines require

Turbines require long life and superior flexibility.



High Misalignment and High Torque

Composite materials of disc packs offer longer life and higher performance than metal disc packs.

Custom Stiffness

Custom Disc pack and hubs to meet critical application requirements.



Shrink Disc Clamping Hubs

Special hubs for high torque keyless shaft applications.



QD Bushing Couplings Single-Flex Coupling has machined hubs to accept standard QD bushings.



Phase Adjustable Couplings

Special Double-Flex Coupling has built-in phase adjuster for use in printing presses.



Blind Fit Couplings

Coupling is designed so tool-less axial assembly is possible without disassembly of the surrounding components.





Before and After Assembly

High Misalignment and High Torque Composite materials of disc packs offer longer life than metal disc packs.





Nickel Plated Couplings

For applications requiring frequent washdowns.



Torque Transducer Coupling

Special spacer coupling has built-in torque transducer for use on a test fixture.



Aluminum Floating Shaft Couplings For high speed operation.



Modified Discs For Increased Performance.

Zero-Max is committed to excellence and complete customer satisfaction. Every custom CD Coupling must first exceed our performance expectations before production and delivery to you.

Call or email today to discuss your custom CD Coupling needs 800-533-1731 www.zero-max.com

Longer Arm Disc Design Yields **Greater Coupling Flexibility and** misalignment capacity.





Shorter Arm Disc Design Yields **Greater Coupling Rigidity**

Large Scale Floating shaft

For large scale printing application. Very high torsional stiffness for precise registrations.



High Precision in a small package

Double-Flex, clamp hubs only 1.6" wide to fit small space envelope.



Custom 12 bolt design Ultra high torsional stiffness with flexibility.

Custom Disc Packs To meet custom designs and challenging applications.



Information Required

- Continuous and peak torque requirements, and/or motor HP.
- Maximum Coupling RPM.
- Distance Between Shaft Ends (DBSE).
- Service factor.

- Misalignment requirements.
- Physical space limitations.
- Hub bores, with or without keyways.
- Other environmental considerations.

Selection Procedure

- 1. Select a coupling type (Single-Flex, Double-Flex, or Floating Shaft) based on misalignment requirement and/or DBSE (Distance Between Shaft Ends).
- 2. Determine the required service factor.
- If continuous torque is known, then multiply it by the required service factor to get the Design Torque: Design Torque (in-lbs) = Continuous Torque (in-lbs) x Service Factor

If continuous torque is not known, but Horsepower and RPM are, calculate the design torque by using this formula:

Design Torque (in-lbs) = <u>HP x 63,000 x Service Factor</u> Coupling RPM

- 4. Select a coupling size that has a continuous torque rating equal to or greater than the Design Torque calculated in step 3. Make sure that the peak torque of the application does not exceed the maximum torque rating of the coupling.
- 5. Check coupling RPM to be sure it is within the rated maximum speed. Consult with factory if your speed exceeds the ratings we have made many special couplings that greatly exceed these ratings.

- 6. Make sure that the misalignment capability is sufficient. As with all couplings, there is a trade-off between the parallel, angular, and axial misalignment capabilities. Be certain that the **combined percentages** of each do not exceed 100%. *If you have a question* on combined misalignments, consult the factory. It is always best to select a coupling with misalignment capabilities exceeding the initial operating conditions to allow for changing conditions over the operating life of the machine.
- Check to be sure that the coupling fits the required dimensions such as available space envelope and bore sizes.
- 8. If the coupling size and type meet the torque, misalignment, and space envelope criteria, the selection is complete.

Note: If the standard couplings listed in the catalog do not meet your requirements, please consult the factory. We will work with you to meet your needs.



Single-Flex



Double-Flex



Floating Shaft



Call Factory for Customs

CD® Couplings How to Order



Example:

6A30-A1C (20mm NKW x 1.500" KEY)

- *Single-Flex
- *Size 30
- *A1C Style Hubs
- *20mm bore w/o Keyway x 1.500" bore w/Keyway

Standard Keyways Inch Bore Hubs

Bore	Size	Kanana	Bore	Size	Kaunuau	
Over	То	Keyway	Over	То	кеуwау	
0.437	0.562	0.125 x 0.062	2.250	2.750	0.625 x 0.312	
0.562	0.875	0.187 x 0.094	2.750	3.250	0.750 x 0.375	
0.875	1.250	0.250 x 0.125	3.250	3.750	0.875 x 0.437	
1.250	1.375	0.312 x 0.156	3.750	4.500	1.000 x 0.500	
1.375	1.750	0.375 x 0.187	4.500	5.500	1.250 x 0.625	
1.750	2.250	0.500 x 0.250	5.500	6.500	1.500 x 0.750	

Note: Inch bore set-screw hubs will be supplied with inch size set-screws.

Standard Keyways Metric Bore Hubs

Bore	Size	Kontword	Bore	Size	Kaunuau	
Over	То	Keyway	Over	То	Keyway	
10	12	4 x 1.8	58	65	18 x 4.4	
12	17	5 x 2.3	65	75	20 x 4.9	
17	22	6 x 2.8	75	85	22 x 5.4	
22	30	8 x 3.3	85	95	25 x 5.4	
30	38	10 x 3.3	95	110	28 x 6.4	
38	44	12 x 3.3	110	130	32 x 7.4	
44	50	14 x 3.8	130	150	36 x 8.4	
50	58	16 x 4.3	150	170	40 x 9.4	

///////////ZERO-MAX®

Note: Metric bore set-screw hubs will be supplied with metric size set-screws.





Zero-Max Configurable 3D CAD Downloads. www.zero-max.com

PRECISE. RELIABLE. ROBUST. AVAILABLE.



CD[®] Couplings

High-performance couplings that outperform and outlast bellows and steel disc designs. The unique design of the composite disc enables the CD Couplings to withstand punishing applications and deliver high precision performance. Fully Customizable.



Keyless Shaft Locking Devices

ETP® keyless connections and Posi-Lok® keyless bushings provide quick, easy and accurate assembly of mounted shaft components. Both inch and metric bore sizes are available from stock.

Available in 5-sizes, 3 configurations, and with 1:1 and 2:1 ratios. High

quality AGMA class 10 spiral bevel gears. Stainless steel shafts and either

black anodized or IP65-Rated nickel-

Easy to install and maintenance free. Zero-Max® Drives offer infinitely variable speeds from 0 rpm to 1/4

of input rpm. 5 models with torque

ranges from 12 in-lbs to 200 in-lbs.

plated aluminum housing.



ServoClass® Coupling

Designed for demanding servomotor applications. Zero backlash, high torsional stiffness, high speed design. Features flexible metal discs for high misalignment capacity and keyless clamp-type mounting hubs.

chmidt Offset Couplings



Designed to handle high amounts (up to 17") of parallel shaft offset with constant angular velocity. Standard models with torque capacities up to 459,000 in-lbs and extensive custom capabilities.

Overload Safety Coupling

Torque Tender[®] Couplings provide reliable overload protection in any mechanical power transmission system. Full selection of styles and sizes with set-point torque ranges from 3 to 3,000 in-lbs.



Control-Flex Couplings

Zero backlash couplings designed for encoder and instrumentation type applications. Features high misalignment capacity, constant velocity, and an electrically isolated hub design.



Roh'Lix[®] Linear Actuators

Simple conversion of rotary motion into precise linear motion. Available in five models and multiple configurations. Roh'Lix actuators have thrust ratings from 5 to 200 lbs. All models feature built-in overload protection.



OHLA® Overhung Load Adaptors

Designed to protect hydraulic motors and pumps from radial/axial loads and to provide additional seal protection. 11 models available for mounts from SAE A to SAE F. Fully customizable.

Warranty. Zero-Max, Inc. the manufacturer, warrants that for a period of 12 months from date of shipment it will repair, or at its option, replace any new apparatus which proves defective in material or workmanship, or which does not conform to applicable drawings and specifications approved by the manufacturer. All repairs and replacements shall be F.O.B. factory. All claims must be made in writing to the manufacturer. In no event and under no circumstances shall manufacturer be liable for (a) damages in shipment; (b) failures or damages due to misuse, abuse, improper installation or abnormal conditions of temperature, dirt, water or corrosives; (c) failures due to operation, intentional or otherwise, above rated capacities, and (d) non-authorized expenses for removal, inspection, transportation, repair or rework. Nor shall manufacturer ever be liable for consequential and incidental damages, or in any amount greater than the purchase price of the apparatus. Earo Max, Inc. reserves the right to discontinue models or to change specifications at any time without notice. No discontinuonce or change shall create any liability on the part of Zero-Max, in c. in respect to its products in the hands of customers or products on order not incorporating such changes even though delivered after any such change. This warranty is in LIEU OF ALL OTHER WARRANTES, EXPRESS OR IMPLIED, INCLUDING (BUT NOT LIMITED TO) ANY IMPLIED WARRANTES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE TERMS OF THIS WARRANTY ON THEX STOR A VERTICULAR PURPOSE. THE TERMS OF THIS WARRANTY ON UPON ANY OTHER THEORY. AND ARE IN LIEU OF ANY RIGHT TO RECOVER FOR NEGLIGENCE, BREACH OF WARRANTY, STRICT TORT LIABILITY OR UPON ANY OTHER THEORY. Any legal proceedings arising out of the sole or use of this apparatus must be commenced within 18 months of the date of purchase. CAUTION: Rotating equipment must be guarded. Also refer to OSHA specifications and recommendations. Earo-Max[®], CD[®], ETP[®], ServoClass[®], Torq-Tender[®], Posi-Lok[®], Roh'

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