

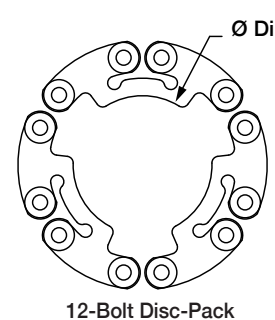
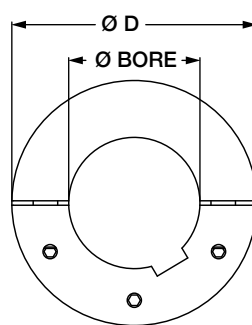
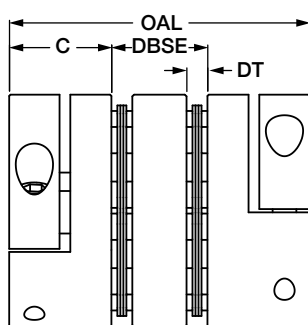
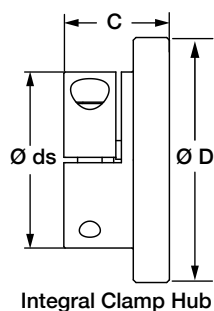
## Double Flex Clamp Hub x Clamp Hub

### Performance Information

| Model  | Continuous Torque | Peak Torque | Torsional Stiffness | Maximum Speed | Misalignments |          |       | Unit Weight at  |                 |                 | Inertia at         |                    |                    |
|--------|-------------------|-------------|---------------------|---------------|---------------|----------|-------|-----------------|-----------------|-----------------|--------------------|--------------------|--------------------|
|        |                   |             |                     |               | Angular       | Parallel | Axial | Max. Bore C1-C1 | Max. Bore C1-C2 | Max. Bore C2-C2 | Max. Bore C1-C1    | Max. Bore C1-C2    | Max. Bore C2-C2    |
|        |                   |             |                     |               | Degrees °     | mm       | mm    | kg              | kg              | kg              | kg-cm <sup>2</sup> | kg-cm <sup>2</sup> | kg-cm <sup>2</sup> |
| 8P55   | 42                | 84          | 13162               | 20790         | 0.75          | 0.25     | 0.97  | 0.80            | 0.79            | 0.78            | 3.78               | 3.75               | 3.69               |
| 8P67   | 88                | 176         | 17221               | 16289         | 0.75          | 0.33     | 1.42  | 1.49            | 1.48            | 1.47            | 10.54              | 10.45              | 10.33              |
| 12P85  | 313               | 626         | 50097               | 9877          | 0.50          | 0.23     | 0.97  | 2.14            | 2.26            | 2.38            | 18.90              | 23.41              | 27.95              |
| 12P95  | 452               | 904         | 78065               | 12062         | 0.50          | 0.25     | 0.97  | 3.03            | 3.19            | 3.34            | 32.22              | 40.56              | 48.87              |
| 12P105 | 655               | 1311        | 106570              | 9603          | 0.50          | 0.30     | 1.12  | 4.72            | 4.93            | 5.14            | 62.33              | 77.26              | 92.36              |
| 12P120 | 1017              | 2034        | 189147              | 9558          | 0.50          | 0.36     | 1.07  | 7.17            | 7.38            | 7.58            | 123.1              | 151.0              | 178.8              |
| 12P140 | 1808              | 3616        | 282232              | 7882          | 0.50          | 0.38     | 1.47  | 10.9            | 11.4            | 11.8            | 253.5              | 311.3              | 369.0              |
| 12P165 | 3107              | 6215        | 522920              | 6940          | 0.50          | 0.46     | 1.68  | N/A             | N/A             | 17.1            | N/A                | N/A                | 760.0              |
| 12P190 | 4915              | 9831        | 864163              | 6031          | 0.50          | 0.56     | 1.88  | N/A             | N/A             | 25.8            | N/A                | N/A                | 1543               |
| 12P215 | 7345              | 14689       | 1335400             | 5326          | 0.50          | 0.66     | 2.08  | N/A             | N/A             | 36.5            | N/A                | N/A                | 2815               |

- Balancing will be required to obtain maximum rpm - consult Zero-Max.
- C1 = One piece clamping hub, C2 = Two piece clamping hub

### Dimensional Information



| Model  | D      | ds                      | C          | Di           | DT                  | DBSE | OAL  |
|--------|--------|-------------------------|------------|--------------|---------------------|------|------|
|        | Hub OD | (one pc Clamp Hub only) | Hub Length | Disc Pack ID | Disc Pack Thickness |      |      |
|        | mm     | mm                      | mm         | mm           | mm                  |      |      |
| 8P55   | 55     | N/A                     | 25.4       | 24.9         | 8.2                 | 29.0 | 79.8 |
| 8P67   | 67     | N/A                     | 31.8       | 31.8         | 8.9                 | 33.8 | 97.3 |
| 12P85  | 85     | 58.2                    | 33.4       | 41.4         | 7.1                 | 34.3 | 101  |
| 12P95  | 95     | 67.1                    | 38.1       | 47.8         | 8.3                 | 38.6 | 115  |
| 12P105 | 105    | 73.4                    | 47.6       | 52.1         | 10.8                | 46.6 | 142  |
| 12P120 | 120    | 84.1                    | 54.0       | 59.4         | 12.3                | 52.7 | 161  |
| 12P140 | 140    | 101                     | 60.3       | 70.6         | 12.3                | 56.7 | 177  |
| 12P165 | 165    | N/A                     | 63.5       | 84.8         | 14.8                | 67.7 | 195  |
| 12P190 | 190    | N/A                     | 69.9       | 98.8         | 17.9                | 80.9 | 221  |
| 12P215 | 215    | N/A                     | 76.2       | 113          | 20.5                | 96.0 | 248  |

### Bore sizes (metric)

| Model  | Shaft Bore Options            |           |                            |           |
|--------|-------------------------------|-----------|----------------------------|-----------|
|        | One Piece (C1) Integral Clamp |           | Two Piece (C2) Split Clamp |           |
|        | Keyed                         | Non keyed | Keyed                      | Non keyed |
| 8P55   | 12-28 mm                      | 12-28 mm  | 12-28 mm                   | 12-28 mm  |
| 8P67   | 16-35 mm                      | 16-35 mm  | 16-35 mm                   | 16-35 mm  |
| 12P85  | 16-27 mm                      | 22-27 mm  | 16-40 mm                   | 22-50 mm  |
| 12P95  | 19-27 mm                      | 22-27 mm  | 19-50 mm                   | 22-54 mm  |
| 12P105 | 19-32 mm                      | 28-32 mm  | 19-55 mm                   | 28-60 mm  |
| 12P120 | 22-35 mm                      | 28-35 mm  | 22-60 mm                   | 28-70 mm  |
| 12P140 | 26-40 mm                      | 32-40 mm  | 26-75 mm                   | 32-82 mm  |
| 12P165 | N/A                           | N/A       | 35-88 mm                   | 35-95 mm  |
| 12P190 | N/A                           | N/A       | 35-105 mm                  | 42-115 mm |
| 12P215 | N/A                           | N/A       | 45-120 mm                  | 50-130 mm |

- Keyed hub/shaft connections are recommended
- Keyless connections are available, but may not transmit the full torque rating of the coupling
- Contact Zero-Max for other keyless hub mounting options or to discuss details of your application

## Transmittable Torque for non-keyed Bore Hubs

| Model  |                | Bore Size (mm) and Transmittable Torque (Nm) |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     | Cont.<br>Torque<br>(Nm) | Peak<br>Torque<br>(Nm) |      |
|--------|----------------|----------------------------------------------|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-------------------------|------------------------|------|
|        |                | 12                                           | 14 | 15 | 16 | 18 | 19 | 20 | 22  | 24  | 25  | 28  | 30  | 32  | 35  | 38  | 40  | 42  | 45  | 50  | 55  |                         |                        | 60   |
| 8P55   | One-Piece Hubs | 21                                           | 27 | 29 | 34 | 39 | 41 | 43 | 47  | 52  | 54  | 60  |     |     |     |     |     |     |     |     |     |                         | 42                     | 84   |
|        | Two-Piece Hubs | 32                                           | 42 | 45 | 53 | 60 | –  | 66 | 73  | 80  | 83  | •   |     |     |     |     |     |     |     |     |     |                         | 42                     | 84   |
| 8P67   | One-Piece Hubs |                                              |    |    | 40 | 45 | 48 | 50 | 55  | 60  | 63  | 70  | 75  | 80  | 88  |     |     |     |     |     |     |                         | 88                     | 176  |
|        | Two-Piece Hubs |                                              |    |    | 62 | 69 | –  | 77 | 85  | 92  | 96  | 108 | 116 | 123 | 135 |     |     |     |     |     |     |                         | 88                     | 176  |
| 12P85  | One-Piece Hubs |                                              |    |    |    |    |    |    | 122 | 133 | 138 |     |     |     |     |     |     |     |     |     |     |                         | 313                    | 626  |
|        | Two-Piece Hubs |                                              |    |    |    |    |    |    | 187 | 204 | 213 | 239 | 256 | 273 | 298 | 324 | 341 | 358 | 383 | 426 |     |                         | 313                    | 626  |
| 12P95  | One-Piece Hubs |                                              |    |    |    |    |    |    | 187 | 205 | 213 |     |     |     |     |     |     |     |     |     |     |                         | 452                    | 904  |
|        | Two-Piece Hubs |                                              |    |    |    |    |    |    | 288 | 315 | 328 | 367 | 393 | 420 | 459 | 498 | 524 | 551 | 590 | 656 |     |                         | 452                    | 904  |
| 12P105 | One-Piece Hubs |                                              |    |    |    |    |    |    |     |     |     | 248 | 266 | 283 |     |     |     |     |     |     |     |                         | 655                    | 1310 |
|        | Two-Piece Hubs |                                              |    |    |    |    |    |    |     |     |     | 381 | 409 | 436 | 477 | 518 | 545 | 572 | 613 | 681 | 749 | 817                     | 655                    | 1310 |

| Model  |                | Bore Size (mm) and Transmittable Torque (Nm) |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |  | Cont. Torque (Nm) | Peak Torque (Nm) |
|--------|----------------|----------------------------------------------|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|--|-------------------|------------------|
|        |                | 28                                           | 30  | 32   | 35   | 38   | 40   | 42   | 45   | 50   | 55   | 60   | 65   | 70   | 75   | 80   | 85   | 90   | 95   | 100  | 105  | 110  | 115  | 120  | 125  | 130  |      |       |  |                   |                  |
| 12P120 | One-Piece Hubs | 473                                          | 507 | 541  | 592  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1017 | 2034  |  |                   |                  |
|        | Two-Piece Hubs | 728                                          | 780 | 832  | 910  | 988  | 1040 | 1092 | 1170 | 1300 | 1430 | 1560 | 1690 | 1820 |      |      |      |      |      |      |      |      |      |      |      |      | 1017 | 2034  |  |                   |                  |
| 12P140 | One-Piece Hubs |                                              |     | 733  | 802  | 871  | 916  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1808 | 3616  |  |                   |                  |
|        | Two-Piece Hubs |                                              |     | 1128 | 1234 | 1339 | 1410 | 1480 | 1586 | 1762 | 1938 | 2115 | 2291 | 2467 | 2643 | 2819 |      |      |      |      |      |      |      |      |      |      | 1808 | 3616  |  |                   |                  |
| 12P165 | One-Piece Hubs |                                              |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |  |                   |                  |
|        | Two-Piece Hubs |                                              |     |      | 1491 | 1619 | 1704 | 1789 | 1917 | 2130 | 2343 | 2556 | 2769 | 2981 | 3194 | 3407 | 3620 | 3833 | 4046 |      |      |      |      |      |      |      | 3107 | 6214  |  |                   |                  |
| 12P190 | One-Piece Hubs |                                              |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |  |                   |                  |
|        | Two-Piece Hubs |                                              |     |      |      |      |      | 1988 | 2130 | 2367 | 2603 | 2840 | 3077 | 3313 | 3550 | 3786 | 4023 | 4260 | 4496 | 4733 | 4970 | 5206 | 5443 |      |      |      | 4915 | 9830  |  |                   |                  |
| 12P215 | One-Piece Hubs |                                              |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |  |                   |                  |
|        | Two-Piece Hubs |                                              |     |      |      |      |      |      |      | 2998 | 3297 | 3597 | 3897 | 4197 | 4496 | 4796 | 5096 | 5396 | 5695 | 5995 | 6295 | 6595 | 6895 | 7194 | 7494 | 7794 | 7345 | 14690 |  |                   |                  |

- Keyed hub/shaft connections are recommended
- Keyless connections are available, but may not transmit the full torque rating of the coupling
- Contact Zero-Max for other keyless hub mounting options or to discuss details of your application
- Listed number indicates the transmittable torque of the keyless hub connection (Nm)
- The • symbol indicates that the keyless hub connection will transmit the full rated peak torque of the coupling
- Contact Zero-Max for smaller bore options
- Contact Zero-Max if higher transmittable torque keyless hub options are required

## How to Order

| # of bolts                                                      | Type            | Size                                                           | Hub 1                                                            | Bore 1             | Keyway Specification             | Hub 2                                                            | Bore 2             | Keyway Specification             |
|-----------------------------------------------------------------|-----------------|----------------------------------------------------------------|------------------------------------------------------------------|--------------------|----------------------------------|------------------------------------------------------------------|--------------------|----------------------------------|
| 8 = 8 bolts<br>12 = 12 bolts                                    | P = Double-Flex | 55<br>67<br>85<br>95<br>105<br>120<br>140<br>165<br>190<br>215 | C1 = Single Bolt / Integral Clamp<br>C2 = Two-Bolt / Split Clamp | Specify mm or inch | K = With Keyway<br>N = No Keyway | C1 = Single Bolt / Integral Clamp<br>C2 = Two-Bolt / Split Clamp | Specify mm or inch | K = With Keyway<br>N = No Keyway |
| NOTE:<br>Size 55 & 67 are 8-bolt<br>All other sizes are 12-bolt |                 |                                                                | Keyway recommended                                               |                    |                                  | Keyway recommended                                               |                    |                                  |
|                                                                 |                 |                                                                | Refer to Transmittable Torque Chart if using Keyless Clamp Hub   |                    |                                  | Refer to Transmittable Torque Chart if using Keyless Clamp Hub   |                    |                                  |

Example:

|    |   |     |    |      |   |    |      |   |
|----|---|-----|----|------|---|----|------|---|
| 12 | P | 105 | C1 | 30mm | K | C2 | 40mm | N |
|----|---|-----|----|------|---|----|------|---|

12P105-C1-30mm-K-C2-40mm-N

Bore sizes are based on the nominal shaft diameters, as documented by the AGMA Standard 511.02 (Bore and Keyway Sizes for Flexible Couplings). All clearance fits (standard) are according with the ANSI B4.2 (imperial) and with the ISO 286-1 (metric). Contact Zero-Max for special tolerances.

## Standard Keyways

| Bore Size (mm) |    | Keyway   | Bore Size (mm) |     | Keyway   |
|----------------|----|----------|----------------|-----|----------|
| Over           | To |          | Over           | To  |          |
| 10             | 12 | 4 x 1.8  | 58             | 65  | 18 x 4.4 |
| 12             | 17 | 5 x 2.3  | 65             | 75  | 20 x 4.9 |
| 17             | 22 | 6 x 2.8  | 75             | 85  | 22 x 5.4 |
| 22             | 30 | 8 x 3.3  | 85             | 95  | 25 x 5.4 |
| 30             | 38 | 10 x 3.3 | 95             | 110 | 28 x 6.4 |
| 38             | 44 | 12 x 3.3 | 110            | 130 | 32 x 7.4 |
| 44             | 50 | 14 x 3.8 | 130            | 150 | 36 x 8.4 |
| 50             | 58 | 16 x 4.3 | 150            | 170 | 40 x 9.4 |

| Bore Size (inch) |       | Keyway        | Bore Size (inch) |       | Keyway        |
|------------------|-------|---------------|------------------|-------|---------------|
| Over             | To    |               | Over             | To    |               |
| 0.437            | 0.562 | 0.125 x 0.062 | 2.250            | 2.750 | 0.625 x 0.312 |
| 0.562            | 0.875 | 0.187 x 0.094 | 2.750            | 3.250 | 0.750 x 0.375 |
| 0.875            | 1.250 | 0.250 x 0.125 | 3.250            | 3.750 | 0.875 x 0.437 |
| 1.250            | 1.375 | 0.312 x 0.156 | 3.750            | 4.500 | 1.000 x 0.500 |
| 1.375            | 1.750 | 0.375 x 0.187 | 4.500            | 5.500 | 1.250 x 0.625 |
| 1.750            | 2.250 | 0.500 x 0.250 | 5.500            | 6.500 | 1.500 x 0.750 |